### Double Stud Wall Net Zero Assembly

See *Appendix A: Double Stud Wall Net Zero Assembly Construction Details* for plans and construction details.

#### Description & Overview

The design of this assembly utilizes two 2x4 stud walls spaced apart by 3". This entire 10" cavity is then filled with insulation. The construction method is very similar to "Business as Usual" as it is essentially just a thick wall. The interior of the two walls was made the structural wall. This allowed for the floor joists to land on this interior wall and insulation to fill the cavity from the rim board to the exterior of the assembly. The air control layer for this assembly was the VB, detailed in the same manner as the "Business as Usual" assembly. The wall assembly, from exterior to interior, contains:

- Exterior Cladding
- WRB, vapour open
- · Structural sheathing
- 2x4 stud wall @ 24" O.C. with fibreglass batt cavity insulation
- 3" cavity with fibreglass batt insulation
- 2x4 stud wall @ 24" O.C. with fibreglass batt cavity insulation
- Airtight variable vapour barrier
- ½" gypsum board
- Interior finish

The roof for drafting and details is the same as with the Tier1 2x6 Assembly. The foundation was drawn as an ICF foundation as is used by many builders utilizing this assembly.

The window installed in the mock-up was the same window as the Tier 1 2x6 Assembly. It was installed to the exterior of the structural sheathing.

The decision to select this assembly was primarily influenced by the fact that multiple high-performance builders in Alberta and across North America have utilized this assembly and it has been replicated many times. This, combined with the relative ease of construction and material availability confirmed that this assembly would be one of the selections to showcase.

#### Materials

Materials used for mock-up wall construction are as follows:

- WRB
  - o Membrane Typar Building Wrap mechanically fastened
  - o Sill Pan Flashing Henry BlueSkin Butyl Flash
- Stud Walls
  - 3/8" OSB structural sheathing
  - o 2 walls 2x4 SPF lumber
- Cavity Insulation
  - o 3 rows of Owens Corning R-12 Pink Next Gen Fiberglass Insulation
- Airtight Vapour Barrier
  - o Membrane Siga Majrex moisture variable VB
  - Sealing Tape Siga Fentrim VB tape
- Assembly Effective Thermal Performance
  - o RSI-5.73 or R-32.52

#### Construction

Construction of this assembly was again very similar to the Tier 1 2x6 Assembly. Framing consisted of two 2x4 stud walls, framed utilizing current code compliant, industry standard techniques. These walls have a 3" space between them, so a plywood or OSB spacer that is ripped to the width of the overall assembly thickness was installed to the top of the walls cap plate. This kept the walls held the correct distance apart. While building, 3" blocks were utilized to keep the two walls spread apart while securing them together. A 3/4" plywood buck was installed around the perimeter of the window and door R.O. to maintain proper spacing and provide a solid R.O. surface.

R-12 fibreglass batt insulation was installed in the exterior 2x4 wall cavity first. The fibreglass batts were then installed in the 3" cavity space horizontally. Installing this layer horizontally allowed the insulation to span across several stud spaces which helped hold the insulation in place the interior wall insulation is then installed. This process, especially installing the insulation in the 3" cavity space, was time consuming but very straightforward and simple.

The air control layer for this assembly was the Siga Majrex Moisture Variable VB. Maintaining a continuous air control layer was achieved with this membrane along with the following materials and methods:

- Taping any joints and openings in the VB and taping the VB to the floor under the wall bottom plate.
- Airtight electrical boxes with gasket seals at the face.
- Foam backer rod and caulking to connect the VB to the window frame.
- Expanding spray foam insulation.
- Taping WRB to mechanical penetrations

#### **Assembly Advantages**

- Easy to build as it was essentially just building a second wall compared to "Business as Usual"
- Materials used were easily accessible at a hardware or building supply store, aside from the Siga membrane and tape.
- WRB used was more affordable compared to the Tier 3 assembly.
- Did not require specialized professionals outside the norm to design or build.
- Building two walls with a space between significantly reduces the amount of thermal bridges compared to "Business as Usual".
- The spacing between the walls can be as large or small as needed or wanted.

#### Assembly Disadvantages

- Airtightness detailing was similar to the "Business as Usual Assembly" and was more challenging compared to the Tier 3 assembly as has been discussed.
- Lifting and moving the connected framed walls was more difficult due to the weight of the increased framing.
- Custom interior jamb finishing, or a custom ordered jamb extension from the window manufacturer was required.

### Cost Analysis

Upon completing a cost analysis of this assembly compared to the Tier 1 2x6 Assembly, the cost to construct this assembly for the model home came out to roughly 23% more.

Of the new build assemblies that were selected, this assembly was the most affordable compared to the Tier 1 2x6 Assembly. The materials utilized in the mock-up construction were similar to the Tier 1 assembly, aside from the VB.

GBTAC found that the largest cause of additional costs was due to framing of two walls instead of one, the use of a more expensive high-quality VB, and the added insulation.



# Appendix A:

Double Stud Wall Net Zero Assembly **Construction Details** 

# 1.09 1 1.08 1 1.07 1 1.06 1.05 1.04 1.03 1 1.02 шш **ENVELOPE SECTION** 1/2" = 1'-0"

# DOUBLE STUD WALL NZ ASSEMBLY

EFFECTIVE RSI = 5.73; R-VALUE = 32.52

- EXTERIOR CLADDING
- 3/4" RAINSCREEN STRAPPING (OPTIONAL)
- WATER RESISTANT BARRIER, SHEET APPLIED MEMBRANE, VAPOUR OPEN
- 3/8" EXTERIOR SHEATHING
- 2X4 WOOD STUDS w/ FIBREGLASS BATT INSULATION
- 3" VOID w/ FIBREGLASS BATT INSULATION
- 2X4 WOOD STUDS w/ FIBREGLASS BATT INSULATION
- AIRTIGHT VARIABLE VAPOUR BARRIER
- ⅓" GYPSUM BOARD
- INTERIOR FINISHING

### **NOTES**

NZ = NET ZERO



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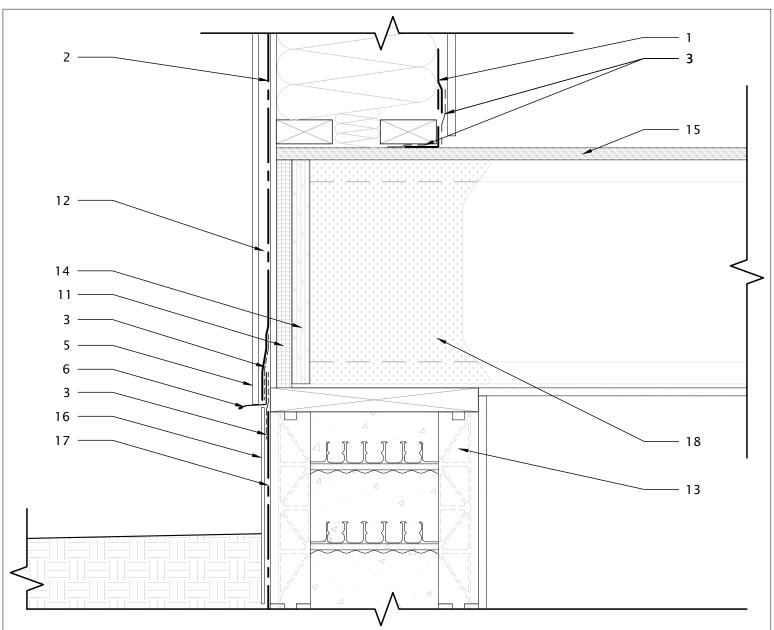
## DOUBLE STUD WALL NZ

ALBERTA ECOTRUST FOUNDATION

Project Number 2024-009 Project Name HIGH PERFORMANCE WALL ASSEMBLY

Drawn by LL Checked by BH, NM Date 2025-04-30 Scale 1/2" = 1'- 0"

Project Address N/A



(1)

## FOUNDATION TRANSITION SECTION DETAIL

ALBERTA ECOTRUST FOUNDATION

1 AIRTIGHT VAPOUR BARRIER

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

Drawing Title

11 EPS INSULATION

12 RAINSCREEN STRAPPING

2" = 1'-0"

13 ICF BLOCK 14 RIM BOARD

15 SUBFLOOR

16 PARGING

17 DAMPPROOFING

**18 SPRAY FOAM INSULATION** 



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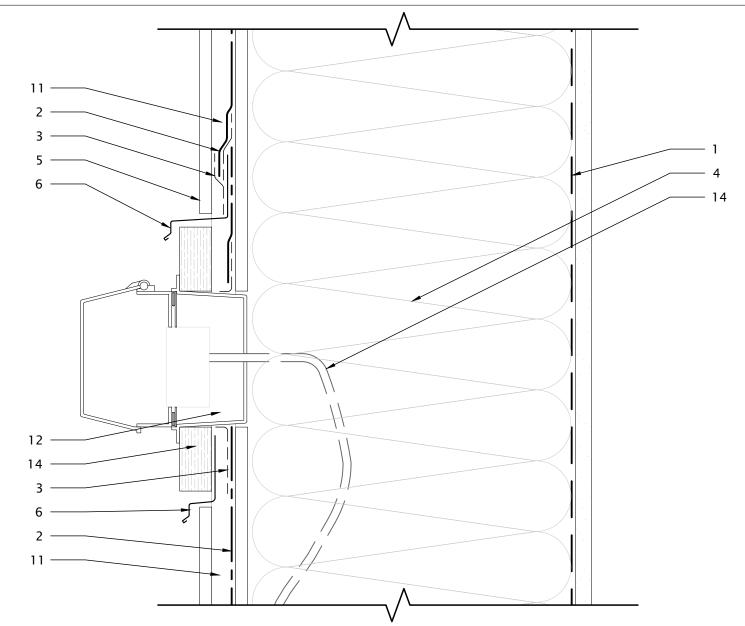
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## DOUBLE STUD WALL NZ

Project Number 2024-009 Project Name HIGH PERFORMANCE WALL ASSEMBLY

Drawn LL Checked by BH, NM Date 2025-04-30 Scale 2" = 1'- 0"



(1)-

## RECEPTACLE SECTION DETAIL

4" = 1'-0"

11 RAINSCREEN STRAPPING

1 AIRTIGHT VAPOUR BARRIER

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

Drawing Title

12 IN USE RECEPTACLE ASSEMBLY

13 ELECTRICAL WIRE

14 BATTEN



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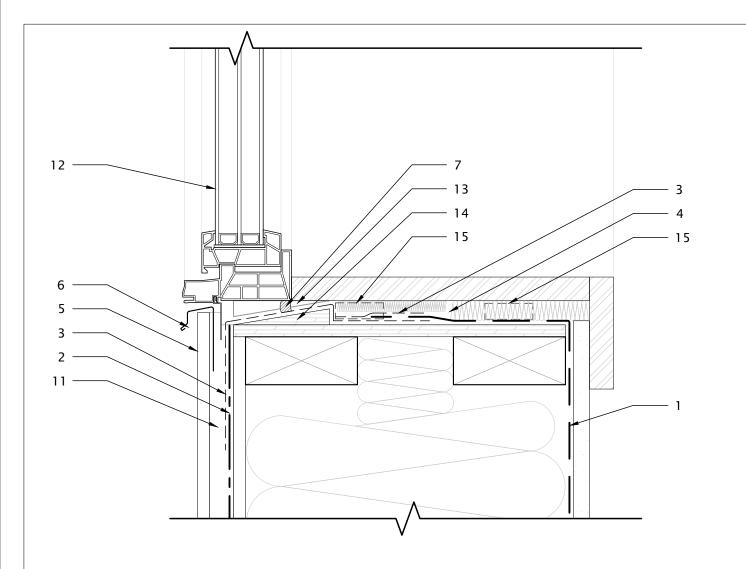
# DOUBLE STUD WALL NZ

Project Number 2024-009 Project Name HIGH PERFORMANCE WALL ASSEMBLY

Drawn LL Checked by BH, NM Date 2025-04-30 Scale 4" = 1'- 0"

N/A

SSUED FOR ALBERTA ECOTRUST FOUNDATION



1

## WINDOW SILL SECTION DETAIL

4" = 1'-0"

11 RAINSCREEN STRAPPING

1 AIRTIGHT VAPOUR BARRIER

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

12 GLAZING UNIT

13 WINDOW SUPPORT SHIM

14 BEVELED SIDING SLOPED DAM

15 BLOCKING



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# DOUBLE STUD WALL NZ

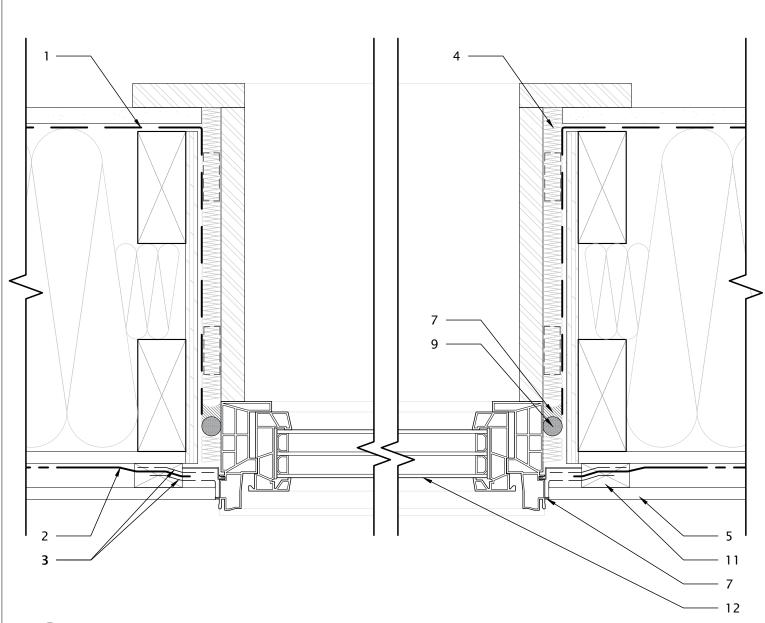
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 Project Name
 HIGH PERFORMANCE WALL ASSEMBLY

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 Date
 2025-04-30
 Scale
 4" = 1'- 0"

Project Address N/

Drawing Title

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WINDOW JAMB PLAN DETAIL 1

4" = 1'-0"

1 AIRTIGHT VAPOUR BARRIER

11 RAINSCREEN STRAPPING 12 GLAZING UNIT

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

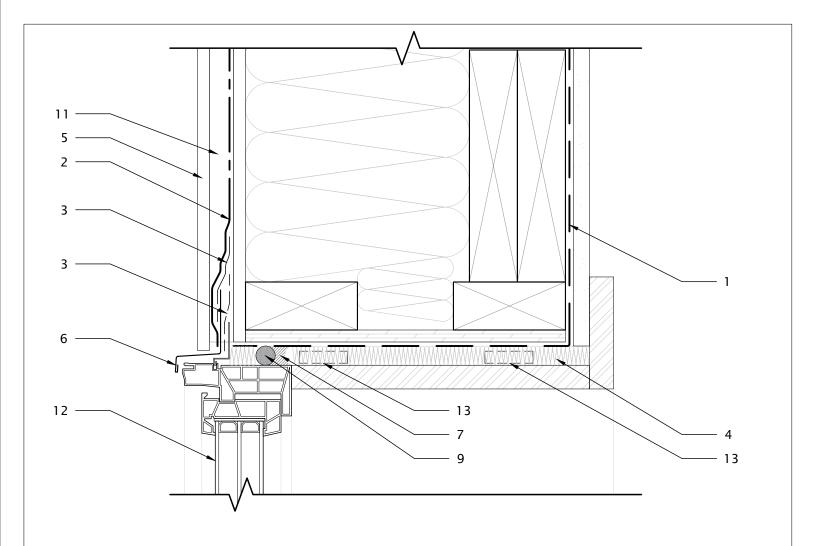
10 EXPANDING POLYURETHANE SPRAY FOAM

DOUBLE STUD WALL NZ

Project Name HIGH PERFORMANCE WALL ASSEMBLY Checked BH, NM 2025-04-30 4" = 1'- 0"

Drawing Title

ALBERTA ECOTRUST FOUNDATION



1

## WINDOW HEAD SECTION DETAIL

4" = 1'-0"

1 AIRTIGHT VAPOUR BARRIER

11 RAINSCREEN STRAPPING

12 GLAZING UNIT 13 BLOCKING

- 2 WATER RESISTANT BARRIER
- 3 SELF ADHERED MEMBRANE
- 4 FIBREGLASS BATT INSULATION
- 5 CLADDING
- 6 FLASHING
- 7 SEALANT
- **8 NON-HARDENING SEALANT**
- 9 COMPRESSED FOAM ROD
- 10 EXPANDING POLYURETHANE SPRAY FOAM



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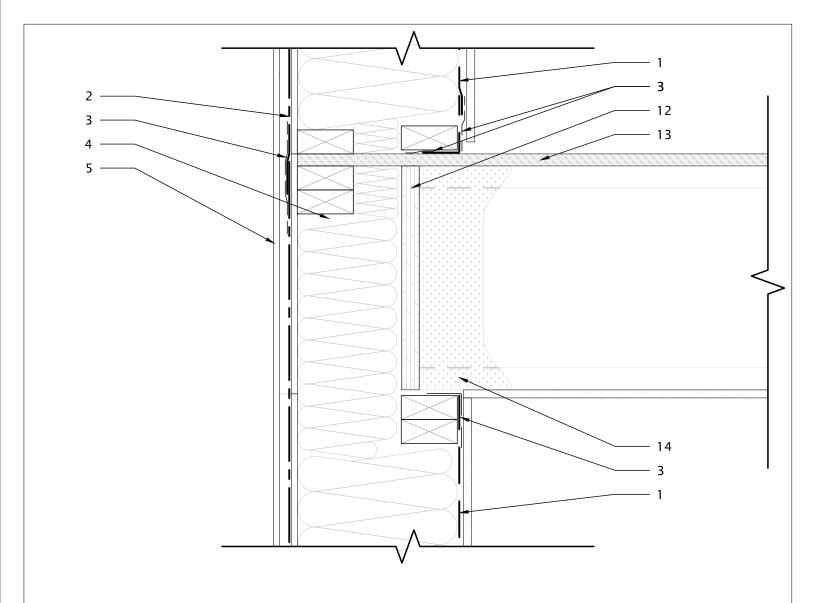
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Project Number 2024-009 Project Name HIGH PERFORMANCE WALL ASSEMBLY

Drawn by LL Checked by BH, NM Date 2025-04-30 Scale 4" = 1'- 0"

N/A

ALBERTA ECOTRUST FOUNDATION



1

## FLOOR TO FLOOR TRANSITION SETION DETAIL

11 RAINSCREEN STRAPPING

2" = 1'-0"

1 AIRTIGHT VAPOUR BARRIER

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

12 RIM BOARD

13 SUBFLOOR

14 SPRAY FOAM INSULATION

**SSAIT** 

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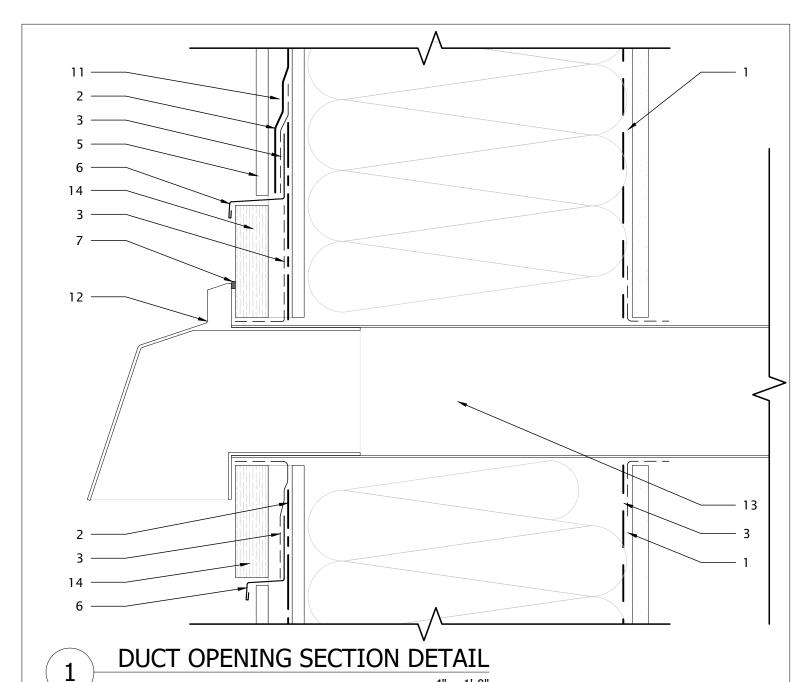
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Drawn by LL Checked by BH, NM Date 2025-04-30 Scale 2" = 1'- 0"

Project Address N/A

Drawing Title

Issued For ALBERTA ECOTRUST FOUNDATION



1 AIRTIGHT VAPOUR BARRIER 2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

Drawing Title

11 RAINSCREEN STRAPPING

4" = 1'-0"

12 DUCT HOOD

13 DUCT

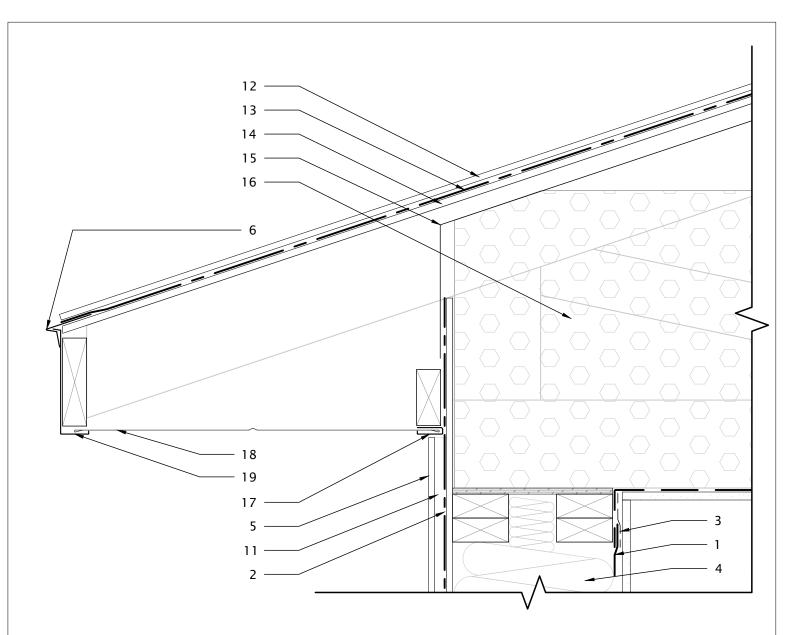
14 BATTEN OSB CAP



# DOUBLE STUD WALL NZ

Project Name HIGH PERFORMANCE WALL ASSEMBLY Checked BH, NM Date 2025-04-30 4" = 1'- 0"

ALBERTA ECOTRUST FOUNDATION



1

## WALL TO ROOF TRANSITION SECTION DETAIL

11 RAINSCREEN STRAPPING

2" = 1'-0"

1 AIRTIGHT VAPOUR BARRIER

2 WATER RESISTANT BARRIER

3 SELF ADHERED MEMBRANE

**4 FIBREGLASS BATT INSULATION** 

5 CLADDING

6 FLASHING

7 SEALANT

**8 NON-HARDENING SEALANT** 

9 COMPRESSED FOAM ROD

10 EXPANDING POLYURETHANE SPRAY FOAM

Drawing Title

12 ROOFING SHINGLE

13 ROOFING UNDERLAYMENT MEMBRANE

14 ROOFING SHEATHING

15 INSULATION STOP

**16 BLOWN INSULATION** 

17 J-CHANNEL

18 SOFFIT

19 FASCIA



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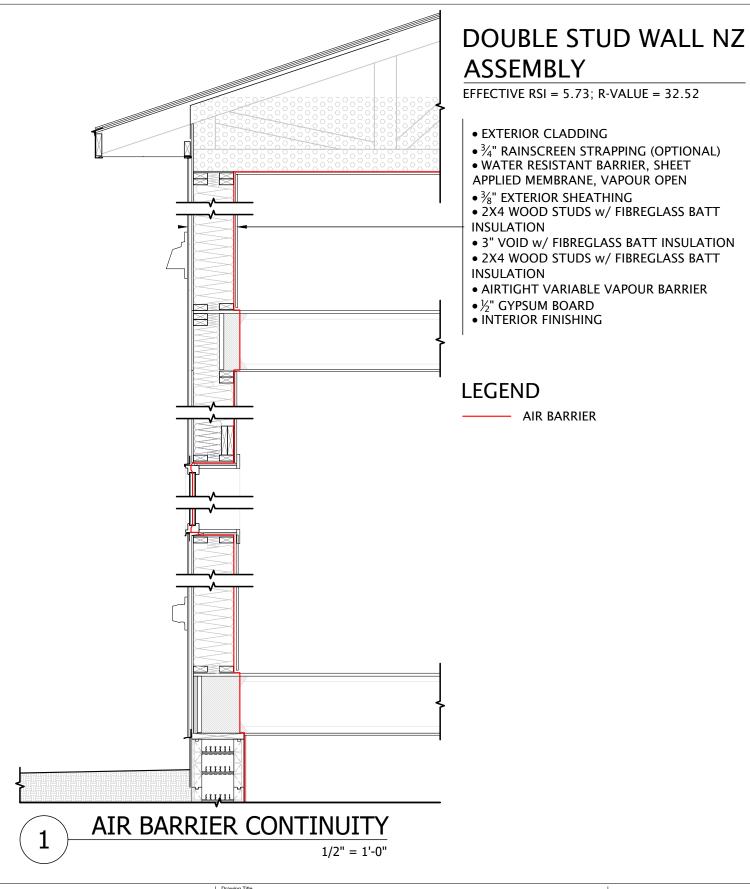
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Project Name HIGH PERFORMANCE WALL ASSEMBLY

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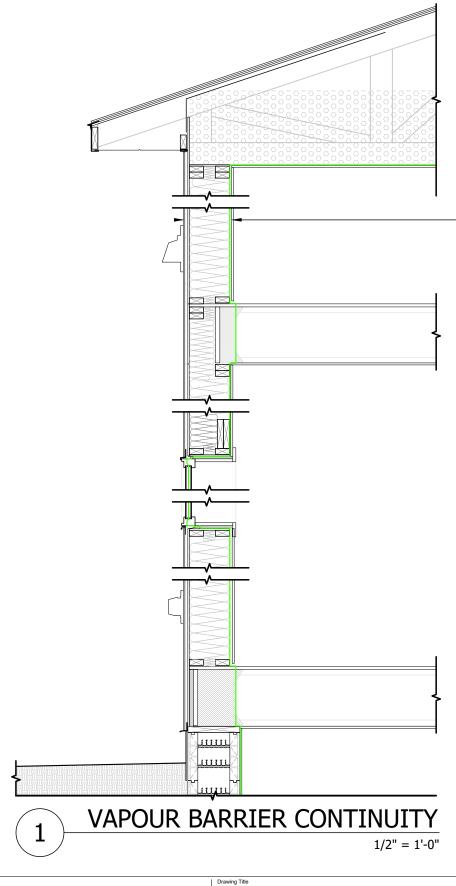
## DOUBLE STUD WALL NZ

 Project Number
 2024-009
 Project Name
 HIGH PERFORMANCE WALL ASSEMBLY

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 Date
 2025-04-30
 Scale
 1/2" = 1'-0"

Project Address N/A

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## DOUBLE STUD NZ WALL

EFFECTIVE RSI = 5.81; R-VALUE = 32.52

- EXTERIOR CLADDING
- <sup>3</sup>/<sub>4</sub>" RAINSCREEN STRAPPING (OPTIONAL)
- WATER RESISTANT BARRIER, SHEET APPLIED MEMBRANE, VAPOUR OPEN
- 3/8" EXTERIOR SHEATHING
- 2X4 WOOD STUDS w/ FIBREGLASS BATT INSULATION
- 3" VOID w/ FIBREGLASS BATT INSULATION
- 2X4 WOOD STUDS w/ FIBREGLASS BATT INSULATION
- AIRTIGHT VARIABLE VAPOUR BARRIER
- •½" GYPSUM BOARD
- INTERIOR FINISHING

### **LEGEND**

VAPOUR BARRIER



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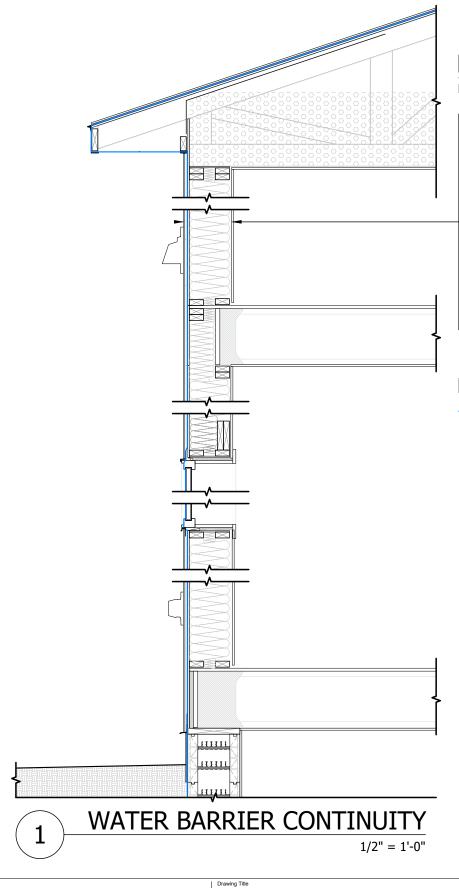
## DOUBLE STUD WALL NZ

 Project Number
 2024-009
 Project Name
 HIGH PERFORMANCE WALL ASSEMBLY

 Drawn by
 LL
 Checked by
 BH, NM
 Date
 2025-04-30
 Scale
 1/2" = 1'-0"

Project Address N/A

ALBERTA ECOTRUST FOUNDATION



## **DOUBLE STUD NZ WALL**

EFFECTIVE RSI = 5.81; R-VALUE = 32.52

- EXTERIOR CLADDING
- <sup>3</sup>/<sub>4</sub>" RAINSCREEN STRAPPING (OPTIONAL)
- WATER RESISTANT BARRIER, SHEET APPLIED MEMBRANE, VAPOUR OPEN
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- 3" VOID w/ FIBREGLASS BATT INSULATION
- 2X4 WOOD STUDS w/ FIBREGLASS BATT INSULATION
- AIRTIGHT VARIABLE VAPOUR BARRIER
- •⅓" GYPSUM BOARD
- INTERIOR FINISHING

### LEGEND

WATER BARRIER



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# DOUBLE STUD WALL NZ

 Project Number
 2024-009
 Project Name HIGH PERFORMANCE WALL ASSEMBLY

 Drawn by
 LL
 Checked by
 BH, NM
 Date by
 2025-04-30
 Scale Scale 1/2" = 1'- 0"

Project Address N/A

ALBERTA ECOTRUST FOUNDATION



# Appendix B:

Wall Assembly Effective Thermal Resistance **Calculations** 

Pro	iect	Name:
	CCL	i varric.

## **High-Performance Wall Assembly Project**

Project Address:

Assembly Name:

## **Double Stud Wall Net Zero Wall Assembly**

Materials in Assembly					RSI, (m <sup>2</sup> *K)/W	R-Value
Outside Air Film					0.03	0.17
Rainscreen Framing (20mm x 0.0085 RSI/mm)	RSI <sub>F</sub> =	0.17	% area of framing =	20		0.17
Rainscreen Air Cavity (20mm)	RSI <sub>C</sub> =	0.18	% area of cavity =	80	0.18	1.02
Building Paper					0.00	0.00
OSB Sheathing (9.5mm)					0.0930	0.53
Stud @ 610 (89mm x 0.0085 RSI/mm)	RSI <sub>F</sub> =	0.76	% area of framing =	20	RSI <sub>Parallel</sub> =	
Batt Insulation (R12)	RSI <sub>c</sub> =	2.11	% area of cavity =	80	1.56	8.84
76mm space with Batt Insulation (R12)					2.11	11.98
Stud @ 610 (89mm x 0.0085 RSI/mm)	RSI <sub>F</sub> =	0.76	% area of framing =	20	RSI <sub>Parallel</sub> =	
Batt Insulation (R12)	RSI <sub>C</sub> =	2.11	% area of cavity =	80	1.56	8.84
Vapour Barrier					0.00	0.00
Gypsum (12.7mm)		0.8			0.08	0.45
Interior Air Film		57.6			0.12	0.68
			Calculated RSI <sub>EI</sub>	<sub>FF</sub> =	5.73	32.52
			9.36 Prescriptive RSI Re	equired =	3.08	17.49
			W/HRV		2.97	16.86

### Parallel Path Flow Calculations

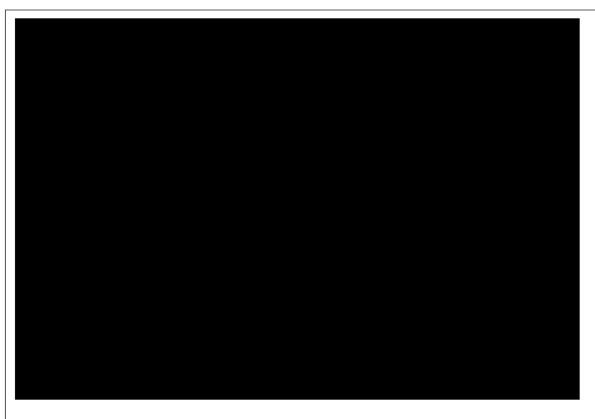
89mm stud with Batt Insulation (R12)

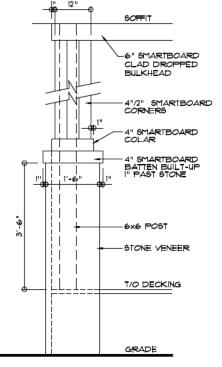
$$RSI_{Parallel} = \frac{100}{\frac{20}{0.76} + \frac{80}{2.11}} = 1.56 \quad (m2*K)/W$$

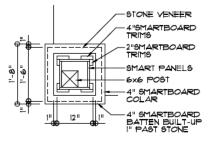


# Appendix C:

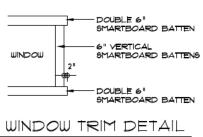
Cost Analysis Model Home



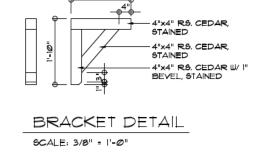


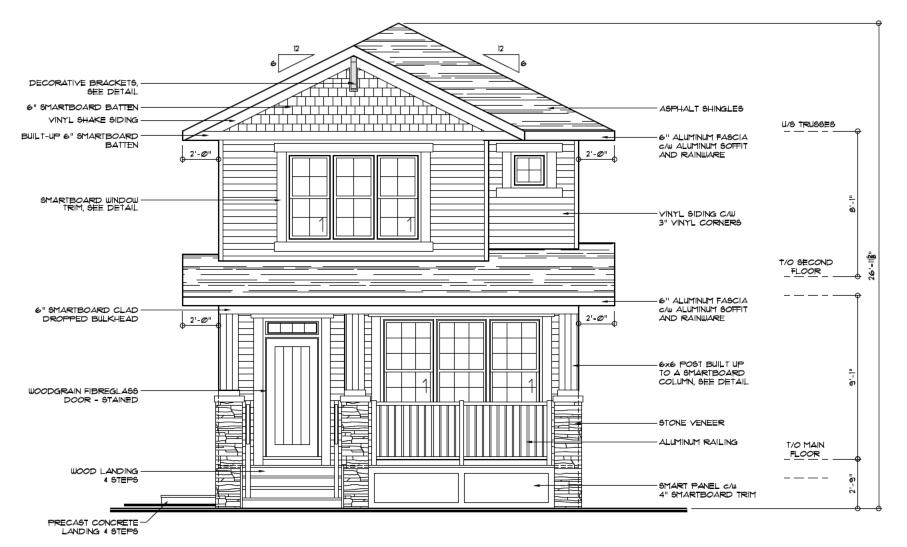


COLUMN DETAIL SCALE: 3/8" = 1'-0"

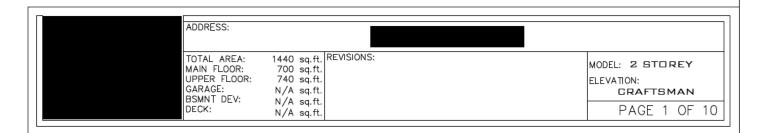


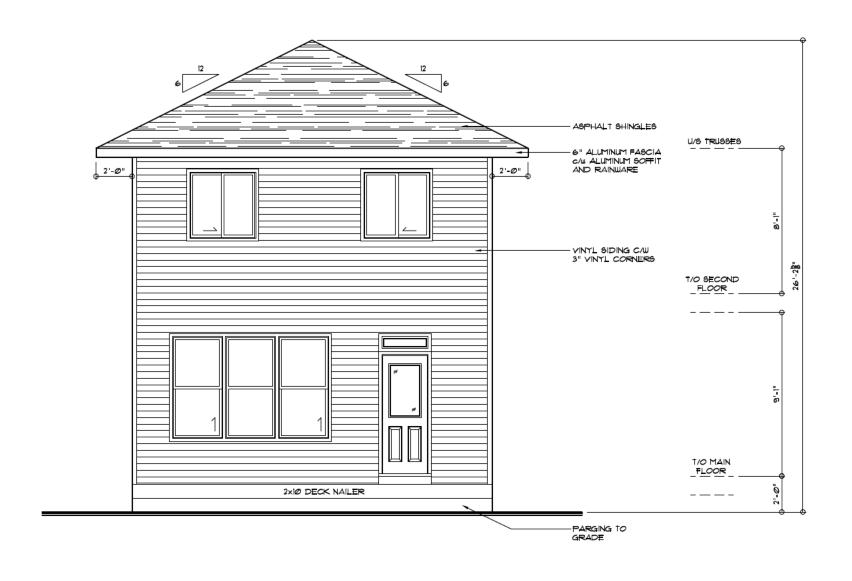
SCALE: 3/16" = 1'-0"











ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV: DECK:	1440 sq.ft.   REVISIONS: 700 sq.ft.   740 sq.ft.   N/A sq	MODEL: 2 STOREY ELEVATION: GRAFTSMAN PAGE 2 OF 10

#### UNPROTECTED OPENINGS

LIMITING DISTANCE:
ALLOWABLE OPENINGS;
EXPOSED BUILDING FACE:
UNPROTECTED OPENINGS;
ACTUAL OPENINGS;

3,08 m 9,00 % 143,33 sq.ft. 46,84 sq.ft. 6,30%

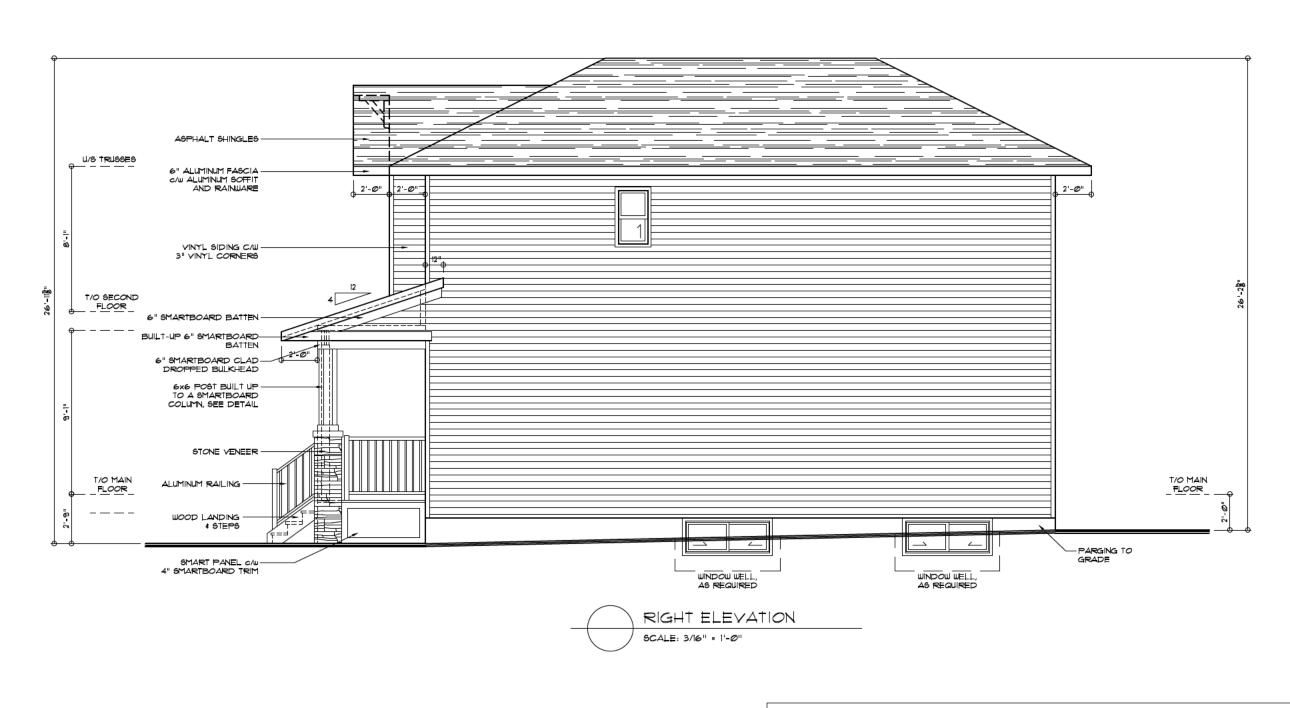


ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV:	1440 sq.ft. 700 sq.ft. 740 sq.ft. N/A sq.ft. N/A sq.ft.	MODEL: 2 STOREY ELEVATION: CRAFTSMAN
DECK:	N/A sq.ft.	PAGE 3 OF 10

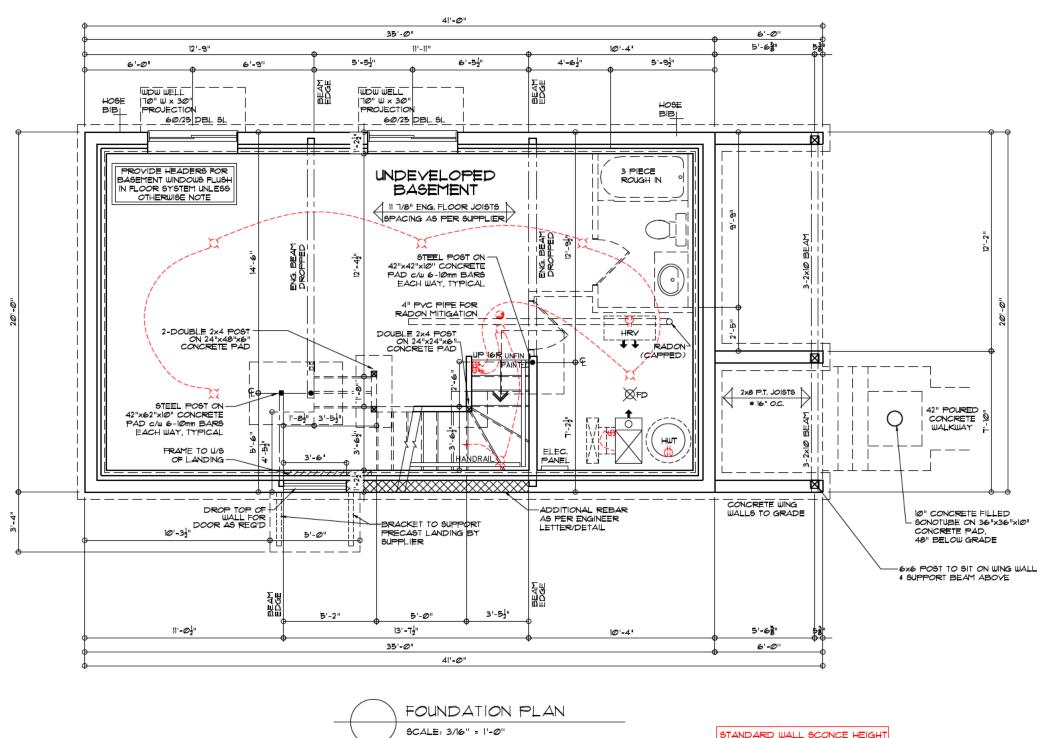
#### UNPROTECTED OPENINGS

LIMITING DISTANCE:
ALLOWABLE OPENINGS;
EXPOSED BUILDING FACE:
UNPROTECTED OPENINGS;
ACTUAL OPENINGS;

1.22 m T.00 % T39.05 eq.ft. 27.50 eq.ft. 3.72%



ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV:	1440 sq.ft. REVISIONS: 700 sq.ft. 740 sq.ft. N/A sq.ft.	MODEL: 2 STOREY ELEVATION: CRAFTSMAN
DECK:	N/A sq.ft. N/A sq.ft.	PAGE 4 OF 10

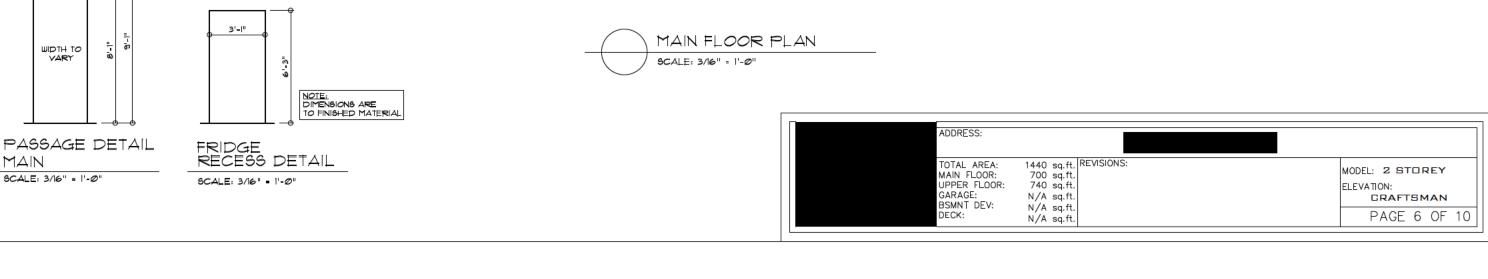




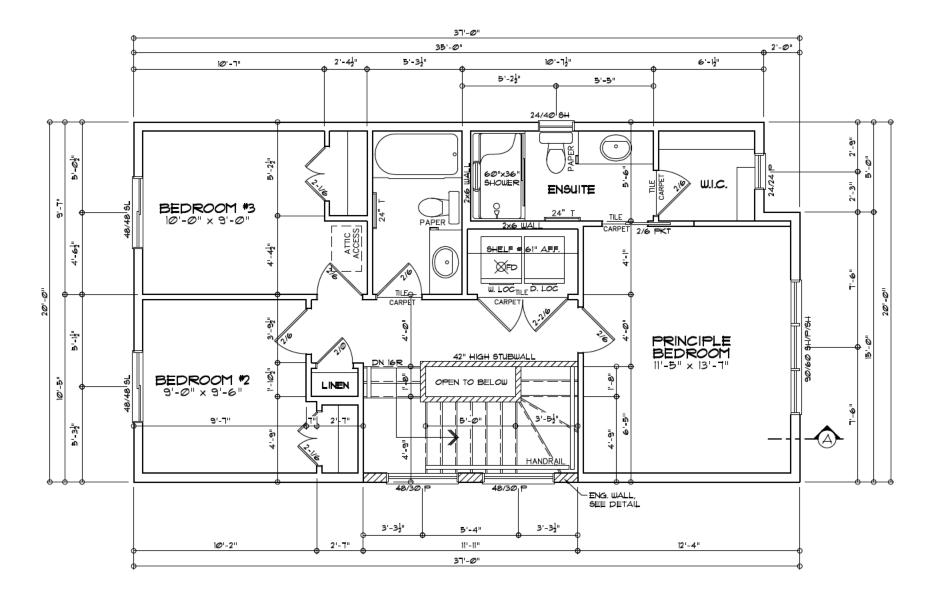
STANDARD WALL SCONCE HEIGHT AT LANDING OR RISERS: 6'-8"

ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV:	1440 sq.ft. 700 sq.ft. 740 sq.ft. N/A sq.ft.	MODEL: Z STOREY ELEVATION: CRAFTSMAI
DECK:	N/A sq.ft. N/A sq.ft.	PAGE 5 0

NOTE: MAIN FLOOR WINDOWS TO BE 7'-11" HIGH UNLESS OTHERWISE NOTED 41'-0" 35'-@" 6'-0" 3'-7½" 13'-9½" 5'-68" 10-4 -2×6 FULL HEIGHT FURRING WALL ® 16" O.C. 2 -5 10'-4" - 6x6 POST BUILT UP COLUMN, SEE DETAIL ALUMINUM RAILING - 12" DROPPED BULKHEAD FRIDGE RECESS SEE DETAIL TRUSSES OTR MICRO 11 7/8" ENG. FLOOR JOISTS SPACING AS PER SUPPLIER CANT. DINING AREA LIFESTYLE ROOM 9'-9" x 12'-2" 12'-9" x 12'-0" I II" FLUSH EATING BAR 3'-3½'' 4'**-6**½" 5 -9½" 3'-2" 42" HIGH STUBWALL PASSAGE, OPEN TO ABOVE PANTRY 42" POURED CONCRETE WALKWAY 5'-0" PAPER ALUMINUM RAILING ENG, HEADER 40/24 P T/O WINDOW-TO MATCH T/O DOOR/ TRANSOM ENG. WALL, -SEE DETAIL 14" WIDE x 6" DEEP DROPPED BULKHEAD - 60"x40 PRECAST CONCRETE LANDING 11'-10<del>]</del>" 1'-9" 2'-9" 2'-11" 2'-Ø" CANT. 5'-68" 13'-T1" 4'-5" 4'-8" 5'-8" 35'-0" MAIN FLOOR PLAN WIDTH TO VARY SCALE: 3/16" = 1'-@" NOTE: DIMENSIONS ARE TO FINISHED MATERIAL ADDRESS: PASSAGE DETAIL MAIN



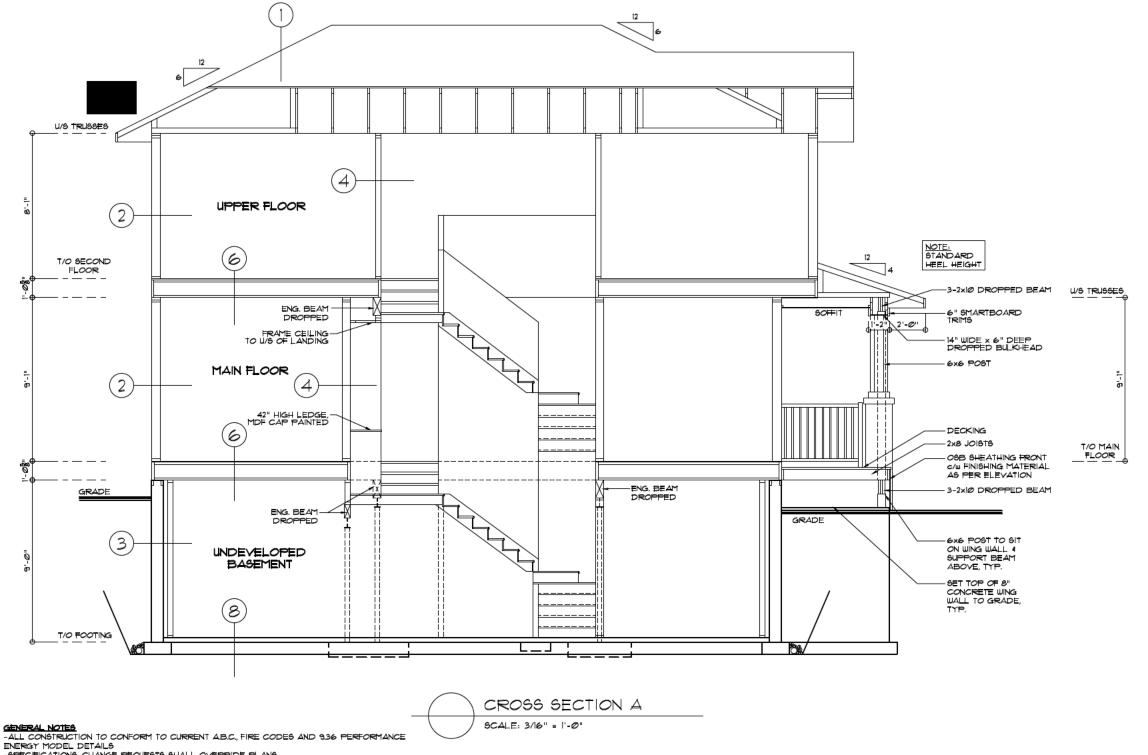
NOTE: UPPER FLOOR WINDOWS TO BE 6'-11" HIGH





ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV:	1440 sq.ft. 700 sq.ft. 740 sq.ft. N/A sq.ft.	MODEL: 2 STOREY ELEVATION: GRAFTSMAN
DECK:	N/A sq.ft. N/A sq.ft.	PAGE 7 OF 10

NOTE: MAIN FLOOR WINDOWS TO BE T'-11" HIGH UNLESS UPPER FLOOR WINDOWS TO BE 6'-11" HIGH UNLESS OTHERWISE NOTED



- ENERGY FIODEL DETAILS
  -SPECIFICATIONS, CHANGE REQUESTS SHALL OVERRIDE PLANS
  -FINAL GRADING AND SITE CONDITIONS MAY VARY EXTERIOR APPEARANCE
  -SECTION NOTES ARE GENERAL AND MAY VARY OR NOT APPLY TO ALL PLANS

- -ALUMINUM FASCIA AND EAVESTROUGH AS NOTED
  -ALUMINUM VENTED SOFFIT ON FRONT AND REAR ELEVATIONS ONLY.
  -NON-VENTED ALUMINUM SOFFIT ON SIDE ELEVATIONS
  -TRUSS MANUFACTURER TO VERIFY ALL ROOF SLOPES AND TRUSS DESIGN PRIOR TO FABRICATION

- -TRUSS MANUFACTURER TO VERIFY ALL ROOF SLOPES AND TRUSS DESIGN PRIOR TO FALINTEL NOTES:
  -ALL EXTERIOR LINTELS TO BE 2-2×IØ SPF UNLESS NOTED
  -ALL LINTELS OVER 6'-Ø" MUST HAVE A DOUBLE CRIPPLE
  -INSULATE 4 DRYWALL WALLS WITHIN 4'Ø" OF FURNACE 4 HUT
  -INSULATE 4 DRYWALL WALLS ADJACENT TO STAIRS AND LANDING
  -INSULATE AND DRYWALL WALLS AT BASEMENT LAUNDRY WHEN APPLICABLE
  -ANY DISCREPANCIES TO BE REPORTED TO THE DESIGNER PRIOR TO CONSTRUCTION

ADDRESS:		
TOTAL AREA: MAIN FLOOR: UPPER FLOOR: GARAGE: BSMNT DEV: DECK:	700 sq.rt.	MODEL: 2 STOREY ELEVATION: CRAFTSMAN PAGE 8 OF 10



# Appendix D:

Wall Assembly Affordability and **Constructability Analysis** 

Cost per sq/ft of Wall Affordability Analysis				
Assembly	Cost/sqft of Wall	Notes		
Tier 1 2x6	Baseline Cost	Assembly built with materials commonly used in current residential construction. These include; • Tyvek WRB. • 6 mil poly vapour barrier.		
Exterior Mineral Wool Tier 3	<b>153%</b> higher than baseline	Incorporates high-performance building materials at an additional cost. These include;  • Siga Majvest WRB (Roughly twice as much per sq/ft coverage of Tyvek).  • Siga Majrex vapour barrier (roughly 9x as much per sq/ft coverage of 6 mil poly).  • Siga WRB and VB tapes for air sealing.  Other Additional Costs:  • Exterior mineral wool insulation.  • Rainscreen material.		
Double Stud Net Zero	<b>64%</b> higher than baseline	Incorporates a combination of more commonly used construction materials and high-performance building materials at an additional cost. These include;  • Typar WRB (similar in price to Tyvek).  • Siga Majrex vapour barrier (roughly 9x as much per sq/ft coverage of 6 mil poly).  • Siga VB tapes for air sealing.  Other Additional Costs:  • Framing of 2 walls.  • Additional insulation to fill wall cavity.		
Exterior Foam Net Zero	<b>465%</b> higher than baseline	Incorpotates high-performance building materials at an additional cost. These include;  • Soprema Sopraseal Stick WRB (Roughly 11x as much per sq/ft coverage of Tyvek).  •Soprema sill flashing.  Other Additional Costs:  • Exterior XPS insulation.  • Rainscreen material.  • Fasteners for screwing through a large amount of insulation.		
Fire Resistant Retrofit	<b>206%</b> higher than baseline	Incorporates high-performance building materials at an additional cost. These include;  • ProClima Mento WRB (Roughly 3x as much per sq/ft coverage of Tyvek.  • ProClima tapes for air sealing.  Other Additional Costs:  • Exterior mineral wool insulation.  • Rainscreen material.  • Thermal Clips.		
Larsen Truss Retrofit	<b>165%</b> higher than baseline  as there are many variables that could imp	Incorporates common building materials similar to the baseline home;  • Typar WRB (similar cost as Tyvek).  Additional Costs:  • Framing material for the Larsen Truss.  • Rainscreen material.  • WRB tape for air sealing.  • Insulation for Larsen Truss cavity.  • Soprema liquid applied membrane for window bucks and air sealing.		

- No monetary value has been noted as there are many variables that could impact the comparability of these costs.
- This chart is a direct comparison of the cost of the material to construct ONLY the wall assembly of the model home.
- This chart only compares the materials selected for each physical mock-up. It cannot be considered a 1 to 1 comparison as different materials selected have different costs, possibly resulting in inflated prices for certain assemblies.

Constructability Analysis					
Assembly	Material Availability	Difficulties/Issues	Constructability Rating (1-5)		
Tier 1 2x6	All material used was available at common hardware/construction material supply stores.     Material was all readily available as this is a commonly built assembly across Alberta.	Accoustical sealant can be messy and inconsistent.	1 Baseline •Easiest to construct.		
Exterior Mineral Wool Tier 3	Framing and cavity insulation materials were readily available at common hardware/material supply stores.     SIGA WRB, VB and tapes was not readily available and needed to be ordered in. This required a small lead time.     Exterior mineral wool insulation was not readily available and needed to be ordered. This required a significant lead time.     Rainscreen framing material and fasteners were readily available at common stores.     Custom made flashing was required. GBTAC made these on site with the use of a Break. If GBTAC did not have this tool, this material would need to be custom ordered.	strapping properly embed in a structural member of the wall.  • Ensuring proper flashing installation and detailing around the window.  • Custom exterior window trim detail was required.	Relatively simple to construct.     Exterior insulation is the major change from the baseline that makes it more difficult		
Double Stud Net Zero	VB and tapes was not readily available and needed to be ordered in. This required a small lead time.	be wrapped under the plates of the walls before the walls are installed.	2 • Simple Construction . • Not to dissimilar to the baseline with adding a second wall and extra insulation increasing the difficulty.		
Exterior Foam Net Zero	Framing material readily available at common hardware/material supply stores.     WRB was not readily available and needed to be ordered in. This required a small lead time.     XPS and fasteners were readily available at some material supply stores, but had the possibility to need to be ordered in with a small lead time.     Custom flashing needed to be made. This was made onsite with a break, otherwise this would have been needed to be ordered from a supplier.	WRB was the air control layer, so ensuring continuous membrane behind flashings and penetrations increased the difficulty of installing the WRB. Ensuring the screws that hold on the rainscreen strapping properly embed in a structural member of the wall. Ensuring proper flashing installation and detailing around the window. Custom exterior window trim detail was required. Installing through flashing in the correct spot at the wall proved difficult. Peel and stick membrane required at least 2 workers to install as it was difficult to remove the backing without adhering the membrane to itself.	• Most difficult to construct. • Long screws and the amount of exterior insulation made this assembly difficult to construct.		
Fire Resistant Retrofit	ProClima WRB and tapes wer not readily available and needed to be ordered in. This required a small lead time.  Exterior mineral wool insulation was not readily available and needed to be ordered. This required a significant lead time.  Rainscreen framing material and fasteners were readily available at common stores.  Custom made flashing was required. GBTAC made these on site with the use of a Break. If GBTAC did not have this tool, this material would need to be custom ordered.  Soprema thermal clips had to be ordered in with minimal lead time.	Attaching the rainscreen strapping to the metal thermal clips proved quite difficult at times.	• Somewhat difficult to construct. • If good screws are used that screw into the metal thermal clips well, the construction would be slightly easier.		
Larsen Truss Retrofit	All framing material and the WRB material was readily available at common hardware/material supply stores. Dense pack cellulose needed to be installed by a professional installer. Lead time for booking the installer was required. Liquid applied membrane for window bucks was required to be ordered in with a small lead time.	Installing the liquid applied membrane could not be done at a lower temperature.	2.5  Relatively simple to construct.  Amount of labour and correct installation of the Larsen Truss raises the difficulty.		

# Double Stud Wall Net Zero Assembly























